

RAM X™ Blowers Parts List - Models 600 & 770

Item #	Part Name	Qty.
1	Headplate	2
3	Gearbox	1
4	Timing Gears	2
5	End Cover	1
7	Gasket – Gearbox/Cover	2
10	Shims	Lot
11	Cylinder	1
12	Impeller & Shaft Drive	1
13	Impeller & Shaft Driven	1
14	Bearing Roller	4
16	Pin, Dowel (Pull Out)	4
17	Pin, Dowel	2
19	Key Square	1
21	Breather	2
22	Plug, Pipe	12
23	Screw, Cap Hex Hd.	*
27/27A	Seal, Hydrodynamic	4
28	Piston, Ring-Seal	4
29	Washer, Wavy Spring	2
31	Gear Nut	2
32	Scr, Cap Hex Hd.	16
33	Seal, Hydrodynamic	1
34	Brg. Clamp Plate - D. E.	2
35	Lock Washer - Spring	16
37	Sight Plug - Oil Level	2
38	Sleeve, Shaft	4
40	Slinger - D.E. (Top Drive)	1
46	Slinger - G.E.	1
54	Brg Clamp Plate - G. E.	2
55	Screw, Cap Butt. HD.	2
56	Washer, Plain	2
60	Screw, Cap Butt. HD.	1
64	Pin, Spring	1
65	Coupling Pipe	2
66	Close Nipple	2
73	Blower Foot - RH (optional)	2
74	Blower Foot - LH (optional)	2
78	Capscrews	6
88	Anti Rotation Ball	4
210	Inlet/Discharge Gasket	2

*Quantity varies by blower.

RAM X™ Blowers Parts List - Models 800 & 1000

Item #	Part Name	Qty.
1	Headplate	2
3	Gearbox	1
4	Timing Gears	2
5	End Cover	1
7	Gasket – Gearbox/Cover	2
10	Shims	Lot
11	Cylinder	1
12	Impeller & Shaft Drive	1
13	Impeller & Shaft Driven	1
14	Bearing Roller	4
16	Pin, Dowel (Pull Out)	4
17	Pin, Spring	2
19	Key	1
21	Breather	2
23	Screw, Cap Hex Hd.	*
27/27A	Seal, Hydrodynamic	4
28	Piston, Ring-Seal	4
29	Washer, Wavy Spring	2
30	Washer, Gear	2
31	Gear Cap Screw	2
32	Scr, Cap Hex Hd.	16
33	Seal, Hydrodynamic	1
34	Brg. Clamp Plate - D. E.	2
36	Washer, Spring Lock	1
37	Sight Plug - Oil Level	2
38	Sleeve, Shaft	4
40	Slinger - D.E. (Top Drive)	1
45	Plug, Pipe	12
46	Slinger - G.E.	1
49	Screw, Cap Butt. HD.	2
54	Brg Clamp Plate - G. E.	2
56-59	Oil Leaders	8
62	Scr, Cap Hex Hd	1
63	Lifting Lugs	2
69	Washer, Hardened	2
71	Set Screw	2
73	Blower Foot - RH (optional)	2
74	Pin, Spring	1
75	Blower Foot - LH (optional)	2
78	Capscrews	6
88	Anti Rotation Ball	4
210	Inlet/Discharge Gasket	2

*Quantity varies by blower.