

# ROOTS® Synthetic Oil

## Multi-Purpose Industrial Oil

### Specifications



### Beyond Synthetic™

ROOTS® Synthetic Oil is a long life, high film strength, energy efficient, synthetic lubricant that significantly increases bearing life and equipment reliability. Roots Synthetic Oil gains its performance advantages over competing mineral and synthetic oils through its superior blend of synthetic base oils plus proprietary additive technology. This unique additive technology is proven to make equipment run smoother, cooler, quieter, longer and more efficiently.

ROOTS Synthetic Oil typically replaces conventional, low film strength, R & O (rust and oxidation inhibited) oils that rely solely on their viscosity to protect equipment against wear.

ROOTS Synthetic Oil is NSF approved for ISO-VG 32, 150, 220 and 320.

#### Synerlec® additive technology makes the difference!

Synerlec® additive technology forms a tough, slippery, synthetic film on all metal surfaces. This proprietary film significantly improves lubrication: first, by increasing the oil's film thickness, and second, by increasing the oil film's toughness, both of which help to prevent metal-to-metal contact. It displaces moisture from metal surfaces and protects all metals against rust and corrosion. It also fortifies the oil against the detrimental effects of heat, which causes oil to oxidize.

### Performance Advantages

- **High Oxidation Stability** - Contains oxidation-resistant additives that mean longer oil life and fewer oil changes. ROOTS Synthetic Oil excels in ASTM oxidation tests, and in the field, where it counts. Longer oil life means lower expenditures, and greater conservation.
- **Rapidly Separates from Water** - ROOTS Synthetic Oil rapidly and completely separates from water, which is easily drained from the bottom of the oil reservoir.
- **Saves Energy** - ROOTS Synthetic Oil has an extremely low coefficient of friction that is proven to save energy over conventional oils. In rotating equipment these savings frequently exceed the total cost of the oil within several months, making what was once an oil expense a profit.
- **Reduces Bearing Vibrations** - The tough oil film of ROOTS Synthetic Oil coupled with its ability to micro-polish contacting bearing elements provides superior bearing lubrication.
- **Longer Oil life** - ROOTS Synthetic Oil has outstanding oxidation stability that greatly extends oil change intervals while keeping equipment clean.
- **Excellent Corrosion Protection** - ROOTS Synthetic Oil's tough oil film forms an ionic bond on metal surfaces, which acts as a preservative oil during shutdown and provides instant lubrication at startup.
- **Synthetic Solvency** - ROOTS Synthetic Oil's natural solvency cleans up dirty equipment and keeps it clean.
- **Compatible with Seals** - ROOTS Synthetic Oil has excellent seal compatibility.
- **Environmentally Responsible** - ROOTS Synthetic Oil components are TSCA listed and meet EPA, RCRA and OSHA requirements. ROOTS Synthetic Oil extends oil drain intervals, eliminates premature oil changes, decreases the amount of oil purchased and disposed of and conserves energy.
- **Blower Protection** - Protects blower through a wide range of operating temperatures.
- **Pour Point** - from -40°F (-40°C). Flash Point - at 500°F (260°C).
- **Range of Use** - ROOTS Synthetic Oil can be used in any blower application or operating environment.
- **High Film Strength** - ROOTS Synthetic Oil carries up to 700% greater loads than other mineral and synthetic oils
- **Compatibility With Other Oils** - ROOTS Synthetic Oil is compatible with, and can be mixed with, other mineral oils and most other synthetic oils. No special cleaning is required at change out for blowers previously running on mineral oil. NOTE: It is NOT compatible with silicone or glycol synthetics.
- **ISO Grade Availability** - Available in ISO Grade 100, 150, 220, or 320.
- **Container Sizes** - Available in one-quart containers, 12-quart cases, one-gallon containers, 5-gallon pails, or 55 gallon drums.



Today's ROOTS™ blowers and exhausters are designed and built with the same attention to detail that has firmly established the Dresser Roots reputation for reliability, quality and technical excellence over the past 150 years.

Typical Properties*	ISO Grade/AGMA Grade			
	100	150***	220	320
AGMA Grade	3	4	5	6
Viscosity				
cSt @ 40°C	100	150	220	320
cSt @ 100°C	12.6	16.1	21.5	27.0
SSU @ 100°C	518	783	1153	1685
SSU @ 210°C	70	84	108	139
Viscosity Index	120	112	117	112
Specific Gravity @ 60°F	0.863	0.869	0.874	0.880
Lbs./Gal	7.19	7.24	7.28	7.33
Flash °F	440	485	485	500
Pour Point °F	-53	-47	-35	-35
ISO Cleanliness Level	NA	NA	NA	NA
ASTM D-1401 Demulsibility (from 40/40/0/06 to 40/40/0/30)	Pass	Pass	Pass	Pass
D-892 Foam Tests Sequences I, II & III	—	—	—	—
D-130 Copper Corrosion				
3 hrs. @ 210°F	1A	1A	1A	1A
250 hrs. @ 210°F	1A	1A	1A	1A
Cincinnati Millicron "A" 72 hrs. @ 275°F	Pass	Pass	Pass	Pass
D-665 Rust Test				
Fresh Water	Pass	Pass	Pass	Pass
Salt Water	Pass	Pass	Pass	Pass
D-2893 Dry Air Oxidation				
312 hrs. @ 203°F, % Viscosity Increase	0	0	0	0
Precip. No. (% Solids)	0	0	0	0

\*All properties are typical and may vary.

Note: ROOTS Synthetic Oil's solvency cleans wear metals and deposits left behind by previous oils. These wear metals and deposits can become soluble in the new oil, causing abnormally high values on used oil analysis until equipment is clean.

 Note: ROOTS Synthetic Oil is NSF approved for ISO-VG 32, 150, 220 and 320.

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## Specified Lubricants

2"-8" Blower Recommended Oil Grades	
Ambient Temperature	ISO Viscosity Range
Above 90°F (32°C)	320
32° to 90°F (0°-32°C)	220
0° to 32°F (-18°-0°C)	150
Below 0°F (-18°C)	100

10"-20" Splash Lubricated Blower Recommended Lubricating Oils	
Ambient Temperature	ISO Viscosity Range
Above 90°F (32°C)	320
32° to 90°F (0°-32°C)	220
0° to 32°F (-18°-0°C)	150
Below 0°F (-18°C)	100

10"-20" Pressure Lubricated Blower Recommended Lubricating Oils	
Ambient Temperature	ISO Viscosity Range
32° to 120°F (0°-49°C)	220
Below 32°F (0°C)	100

**All RGS - Use ISO-VG-100**

See the manual provided with the blower for service intervals of the lubrications mentioned.



[www.dresser.com/rootsblowers](http://www.dresser.com/rootsblowers)